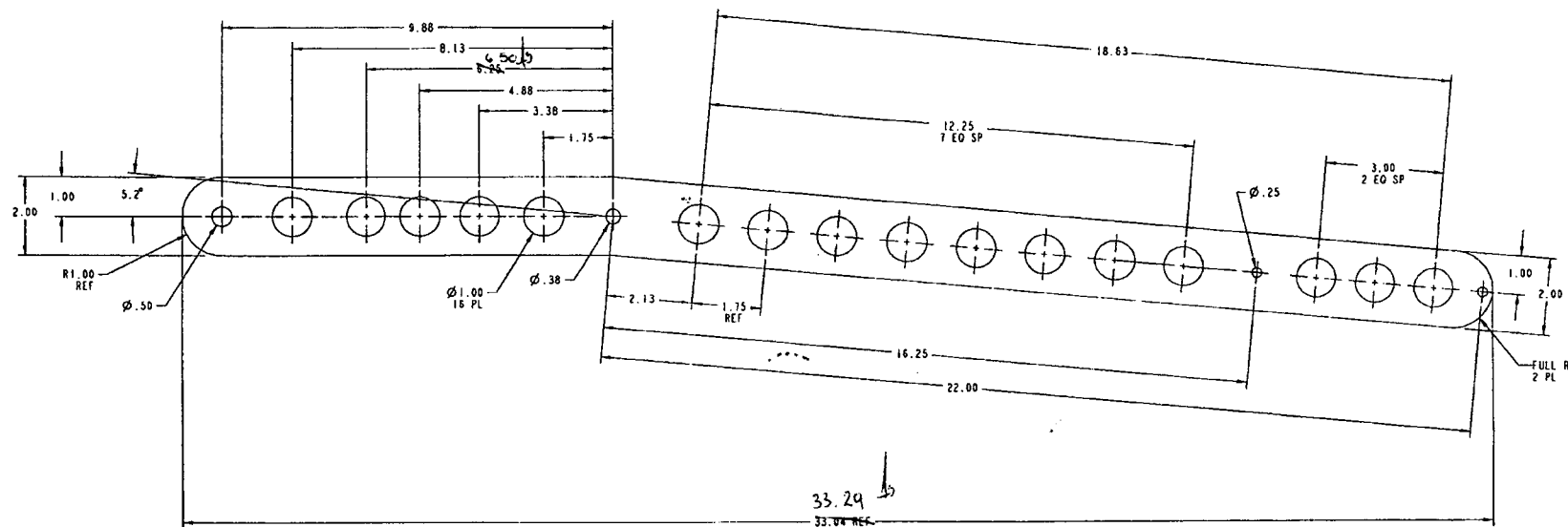



RELEASED
46-01-20



-261 LEVER ARM 
MATERIAL: .25 THK. 6061-T6, 00-A-250/11
SCALE: 0.750

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75050
FILE: 01050V8 DATE: 08-01-88
SCALE: 0.750

ORIGINAL

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 30/10/2008 8:17:01 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEVER ARM

Job Number: 43093

Part Number: PB6743001261

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



m 109/52



(12)

Comment: POWDER COATING

Powder Coat (Ref: 4.3.5) as per QSI 005 4.3

START TIME:

8:10

OVEN TEMPERATURE:

320°

FINISH TIME:

8:40

Sandtex green

FX 08/11/03

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HL



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-11-03

(X12)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



(12x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *439*

8/11/03

HL

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-11-03

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 30/10/2008 8:17:01 AM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LEVER ARM
Job Number : 43093
Estimate Number : 12069
P.O. Number :
This Issue : 30/10/2008 S.O. No. :
Prsht Rev. : NC Part Number : PB6743001261
First Issue : / / Type : SMALL /MED FAB Drawing Number : B6743001 PAGE39
Previous Run : 41372 Drawing Revision : B1
Written By : Due Date : 06/11/2008 Qty: 12 Um: Each
Checked & Approved By : MF 08-10-30
Comment : Est. A 05.06.07 New issue KJ/JLM
Est Rev:B 08-06-23 now made on water jet DD verified by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6B0250X06000 6061-T6 Bar .250 x 6.00



109025



Comment: Qty.: 1.4574 f(s)/Unit Total: 17.4888 f(s)

6061-T6 Bar .25" x 6.0"

108462x4

HB 8-10-30

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

HB 8-10-30

(12)

2-Deburr if necessary

HB 8-10-30

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-10-30



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

8 08/10/31

(x12)

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

JL

08-10-31

(x12)